



Ship Via:

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

[https://www.plexonline.com/2870f91a-9780-40d6-8c3f-ef5a1e444ebb/Plexus Control/Report Viewer 2.asp?URL=https://www.plexonline.com/2870f91...](https://www.plexonline.com/2870f91a-9780-40d6-8c3f-ef5a1e444ebb/Plexus%20Control/Report%20Viewer%202.asp?URL=https://www.plexonline.com/2870f91...) 2/3

				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	PK CA002
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
170 QC 21 - SA	2 pcs	9/3/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAG
				QC 21 - SA - 53	21 039 OCT 25 2019

Part Op 100 - (Small Fab) Rivet D3163-3 to D3163-1 . Ensure holes line up
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O
 120 - (Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3) START TIME: _____ OVEN TEMPERATURE: _____
 FINISH TIME: _____
 130 - QC3- Inspect Part Finish
 140 - (Small Fab) Install Nutplates as per Dwg D3163
 150 - QC5- Inspect part completeness to step on W/O
 160 - Identify as per dwg & Stock Location: _____
 170 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3163-1	Plate	2 pcs (1 ea)	100-Small Fab - 1	5218071
D3163-3	Plate	2 pcs (1 ea)	100-Small Fab - 1	3213017
MS20426AD3-3	Rivet	8 Ea (4 ea)	100-Small Fab - 1	5174201
MS20426AD3-3	Rivet	8 Ea (4 ea)	140-Small Fab - 2 - B4B	5174201
MS21059L08	Nut	4 Ea (2 ea)	140-Small Fab - 2 - B4B	5140391

Job Allocations

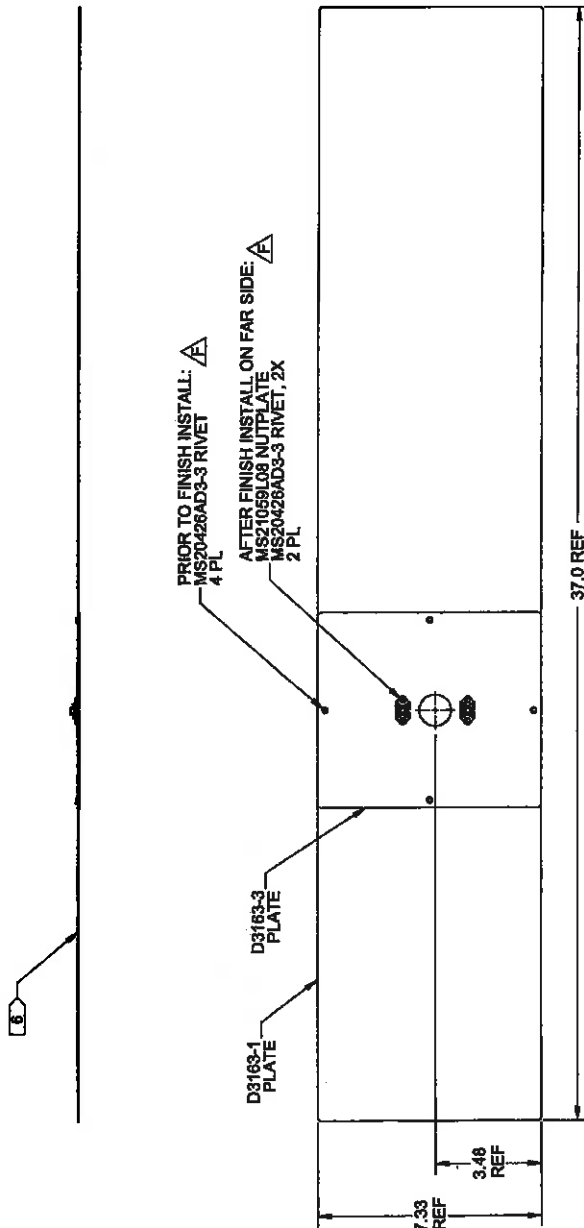
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D3163-1	2	0	0
	D3163-3	2	0	0
	MS20426AD3-3	8	6,675	0
140-Small Fab - 2 - B4B	MS20426AD3-3	8	6,675	0
	MS21059L08	4	152	0

Part Specifications

Specifications could not be found.

Plex 7/29/19 1:18 PM Dart.Renwick.Jennifer

ITEM	QTY	P/N	DESCRIPTION
1	X	D3163-041	PLATE
2	1	D3163-1	PLATE
3	1	D3163-3	PLATE
4	8	MS20428AD3-3	RIVET, SOLID, CSK
5	2	MS21059L08	NUT PLATE



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WITHOUT NOTICE
WORK ORDER
NO. 108442

D3163-041 PLATE

F	MS20428AD3-3 WAS MS20428AD3-3, UPDATE -041-042 BOLTS ADDED QSI TO -3, UPDATED NOTE 6, REF. PARTS: 404	RF	18.01.30
E	REDRAW, 13.09 WAS 12.01 (TPO, ZN B6-3), NCR 09-005	CP	09.10.21
D	ADD 4 RIVETS, RIVY ADHESIVE	CB	09.06.28
C	01.050 WAS 01.000	RF	05.11.22
B	7.33 WAS 7.20, RIVY PERIMETER HOLES	RF	04.10.09
A	NEW ISSUE	RF	02.04.28
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	RF		
CHECKED	VS		
MFG. APPR.	DD		
APPROVED	VS		
DE APPR.	DE		
DATE	18.01.30		

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3 AFTER ASSEMBLY OF D3163-3 PLATE
 - 3) PRIOR TO INSTALLATION OF MS21059L08 NUT PLATES
 - 4) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: IDENTIFY PER QSI 044 8.1
 - 8) WEIGHT: 0.89 lbs

RELEASED
2019 MAY 07
2533 18-529

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.

D3163

REV. F

SHEET 1 OF 4

SCALE

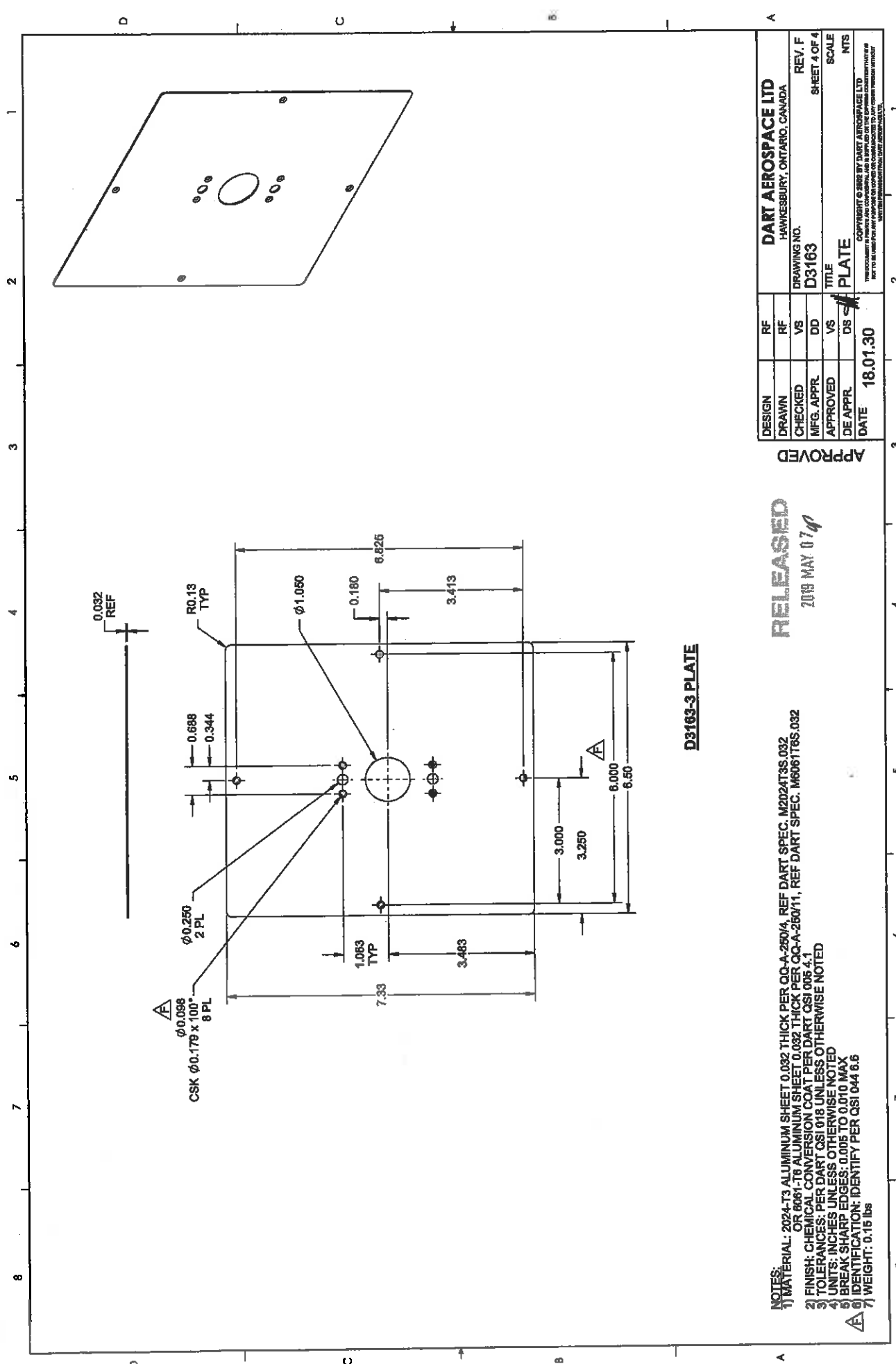
NTS

PLATE

DATE

18.01.30

APPROVED



DESIGN	RF	RF	DART AEROSPACE LTD
DRAWN	RF	RF	HAWKESBURY, ONTARIO, CANADA
CHECKED	VS	VS	DRAWING NO.
MFG. APPR.	DD	DD	D3163
APPROVED	VS	VS	REV. F
DE APPR.	DS	DS	SHEET 4 OF 4
DATE	18.01.30	18.01.30	SCALE
			NTS

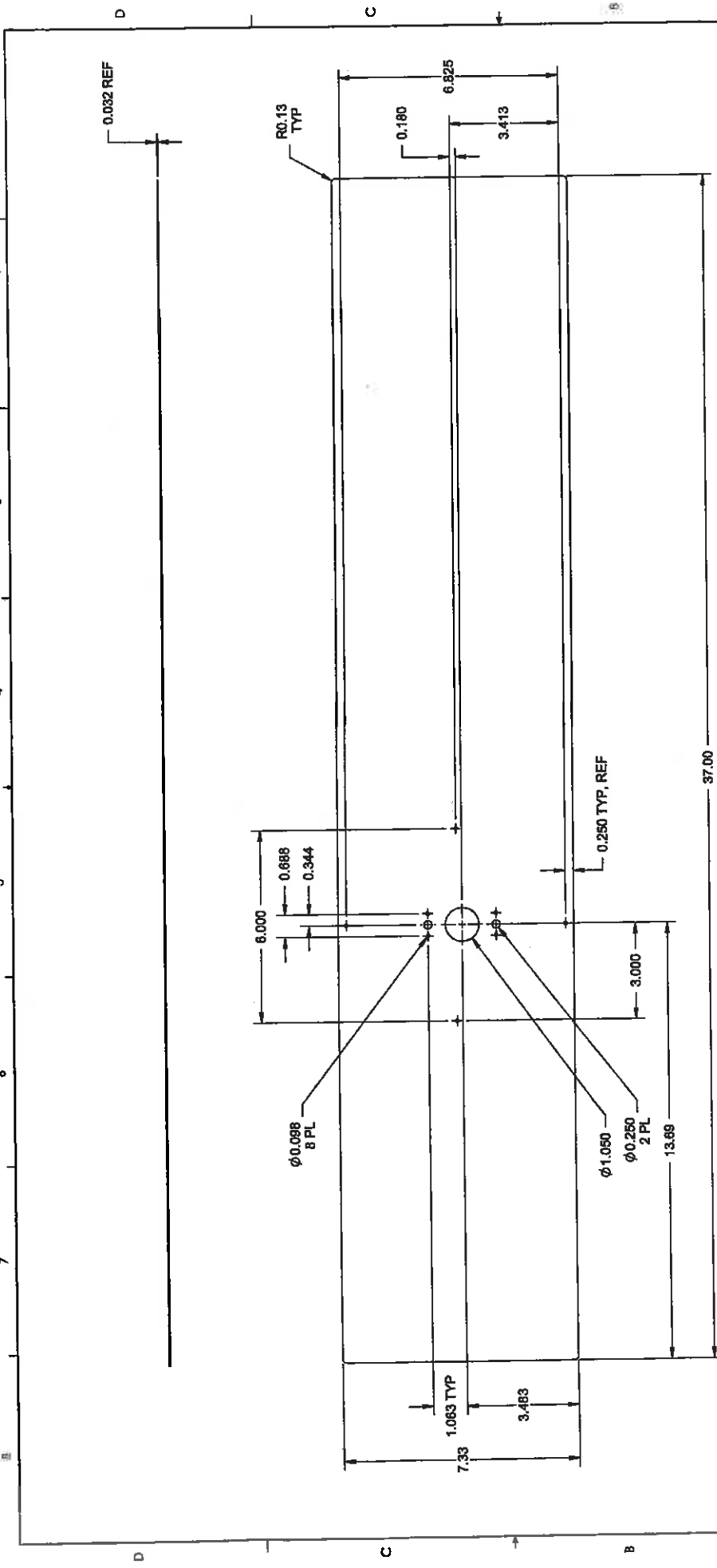
APPROVED

RELEASED
2019 MAY 07

D3163-3 PLATE

- NOTES:
- 1) MATERIAL: 2024-T3 ALUMINUM SHEET 0.032 THICK PER QQ-A-250/4, REF DART SPEC. M2024T3S.032 OR 6061-T6 ALUMINUM SHEET 0.032 THICK PER QQ-A-250/11, REF DART SPEC. M6061T6S.032
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 0.6
 - 7) WEIGHT: 0.16 lbs

1 2 3 4 5 6 7 8



D3163-1 PLATE

DESIGN	RF	DART AEROSPACE LTD
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA
CHECKED	VS	DRAWING NO. D3163
MFG. APPR.	DD	REV. F SHEET 3 OF 4
APPROVED	VS	TITLE
DE APPR.	DS	SCALE
DATE	18.01.30	NTS

RELEASED
2019 MAY 07

- NOTES:**
- 1) MATERIAL: 2024-T3 ALUMINUM SHEET 0.032 THICK PER QQ-A-250/4, REF DART SPEC. M2024T3S.032 OR 6061-T6 ALUMINUM SHEET 0.032 THICK PER QQ-A-250/11, REF DART SPEC. M6061T6S.032
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.6
 - 7) WEIGHT: 0.84 lbs

